










**L-Tec**  
"zero glue line"



# L-Tec

"zero glue line"





-  Il sistema L-Tec di BI-MATIC utilizza aria calda a bassa pressione e garantisce incollaggio "zero glue line". Nove i modelli con questa tecnologia, dall'entry level alle macchine più complesse. Risultati di eccellenza con prezzi imbattibili.
-  The L-Tec BI-MATIC uses hot air at low pressure and provides bonding "zero glue line." Nine models with this technology, from entry level to the most complex machines. Excellent results with unbeatable prices.
-  Der L-Tec BI-MATIC verwendet Heißluft bei niedrigem Druck und bietet bonding "Nullfuge" Neun Modelle mit dieser Technologie, von Einsteigermodell bis zum die mehr komplexe Maschinen. Hervorragende Ergebnisse mit konkurrenzlosen Preisen .
-  Le système L-Tec BI-MATIC utilise l'air chaud à basse pression et permet le collage "zéro ligne de colle." Neuf modèles équipés de cette technologie, allant des machines de base jusqu'à les machines les plus complexes. D'excellents résultats avec des prix imbattables
-  Het L-Tec systeem van Bi-Matic gebruikt warme lucht op lage druk en garandeert een "nullijn" verlijming. Negen modellen zijn uitgerust met deze technologie, van een basismodel tot een zeer complexe machine. Perfect resultaat aan onklopbare prijzen
-  La L-Tec BI-MATIC utiliza aire caliente a baja presión y proporciona una unión "línea de cola cero". Nueve modelos con esta tecnología, desde la máquina de nivel de entrada a la máquina más compleja. Excelentes resultados con precios sin competencia .
-  O sistema L-Tec da BI-MATIC, utiliza o ar quente a baixa pressão o que proporciona uma cola-gem "linha de cola zero". Nove modelos de máquinas com esta tecnologia, desde o nível de entrada à mais complexa. Excelentes resultados com preços sem concorrência .



Prima 7.3   
Challenge 7.3 PNE 










Dynamic 7.5 PNE   
Dynamic 8.5 ONE   
Dynamic 9.8 ONE   
Dynamic 10.8.A ONE   
Dynamic 8.3 TWO   
Dynamic 9.8 TWO   
Dynamic 10.8.A TWO 

-  Quadro comandi
-  Control panel
-  Bedienpult
-  Tableau des commandes
-  Bedieningspaneel
-  Cuadro de mandos
-  Quadro de comandos

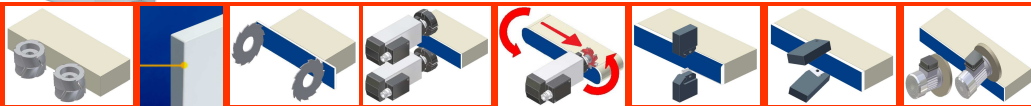
## 










-  Il sistema L-Tec unisce il bordo coestruso al pannello mediante aria calda. Il bordo coestruso è composto da un materiale duro e dal LAYER che viene fuso. L-Tec fonde il LAYER e pressa il bordo contro il pannello.
-  The L-Tec combines the coextruded edges to the panel by hot air. The coextruded edge is composed of hard material and of the LAYER melted. L-Tec melts the LAYER and presses the edge against the panel .
-  Der L-Tec verbindet die coextrudierten Kanten an der Platte durch Heißluft. Der Vorstand besteht aus ein harten coextrudierten Material und aus einer Schicht, der geschmolzen wird. L-Tec schmelzt die Schicht und drückt die Kante gegen der Platte.
-  Le système L-Tec allie le bord coextrudé au panneau par l'air chaud. Le bord coextrudé est formé d'une matière dure et de la couche qui vient d'être fondue. L-Tec fond la couche et appuie le bord contre le panneau.
-  Het L-Tec systeem verbindt de ge-co-extrudeerde boord met het paneel via warme lucht. De ge-co-extrudeerde boord is samengesteld uit hard materiaal en een smeltlaag. L-Tec smelt de laag en drukt de boord tegen het paneel
-  La L-Tec une el canto coextruido al panel mediante aire caliente. El canto coextruido está compuesto por un material duro y un primer que se funde. L-Tec funde el primer y presiona el canto contra el tablero
-  O sistema L-Tec une a orla extrudida ao painel por ar quente. A orla extrudida é constituída por um material duro e por uma camada derretida. L-Tec funde a LAYER e pressiona a orla contra o painel



## BI-MATIC Prima 7.3 L-Tec



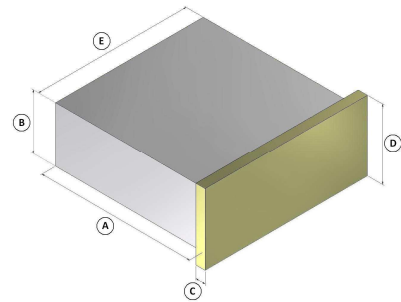
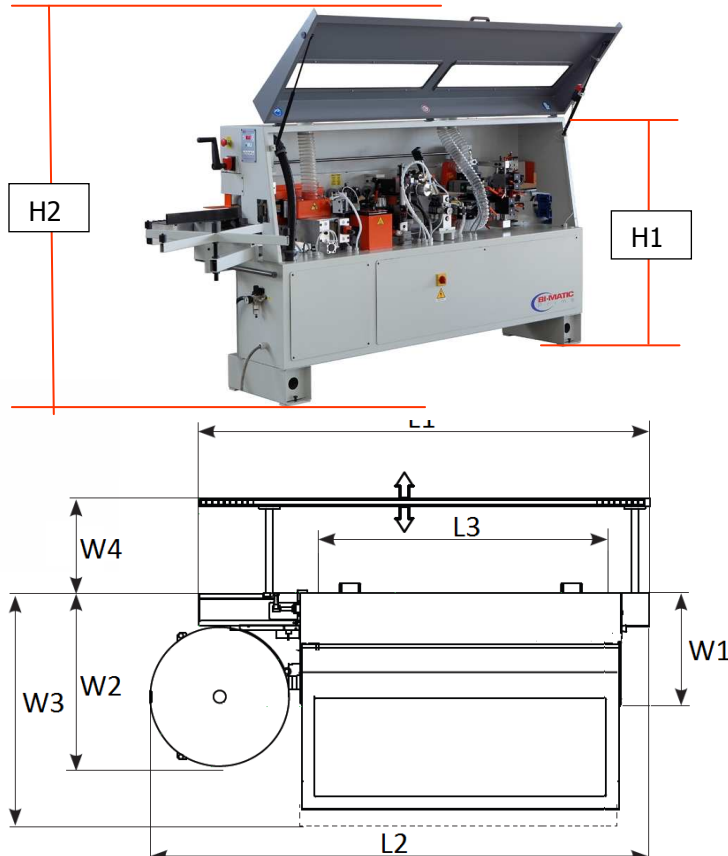
-  Gruppo arrotondatore PM 02 24.000 g/1'
-  PM 02 Rounding unit @ 24.000 rpm
-  Abrundaggregat PM 02 mit Motoren á 24.000 U/min.
-  Dispositif d'arrondissement PM 02 24.000 T/1'
-  Afrondgroep PM 02 24.000 tpm
-  Grupo redondeador PM 02 24.000 g/1'
-  Grupo arredondador PM 02 de 24.000 rpm




-  A richiesta
-  On demand
-  Auf Anfrage
-  à demande
-  Op aanvraag
-  Opcional
-  A pedido



7.3 L-Tec	
L 1	4.600 mm 15.09 ft
L 2	4.850 mm 15.91 ft
L 3	3.800 mm 12.47 ft
H 1	1.580 mm 5.18 ft
H 2	1.980 mm 6.50 ft
W 1	790 mm 2.59 ft
W 2	1.000 mm 3.28 ft
W 3	1.500 mm 4.92 ft
W 4	600 mm 1.97 ft
900 kg 1.990 lbs	
8,5 Kw 9 Amp	

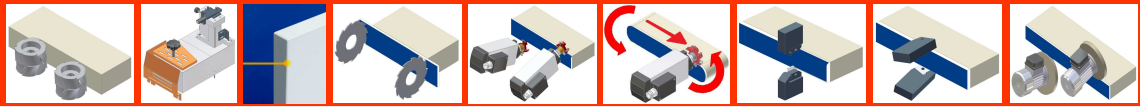









Prima 7.3 L-Tec		
A	70 / 120 (- a.) mm	2.75 / 4.72 (- a.) in
B min	10 mm	0.31 in
B max	20* - 40** mm	0.79* - 1.57** in
C min	0,4 mm	0,02 in
C max	2 mm 3 mm***	0.08 in 0.12*** in
D	23* - 45** mm	0.91* - 1.77** in
E	300 mm	11.81 in
bar	6	6
	9 mt/1'	29,5 ft/1'
* standard ** optional		





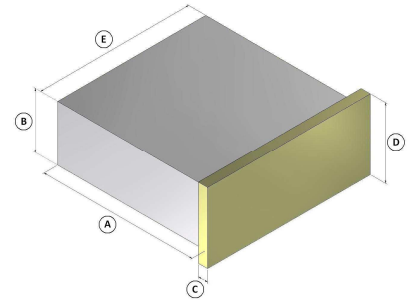
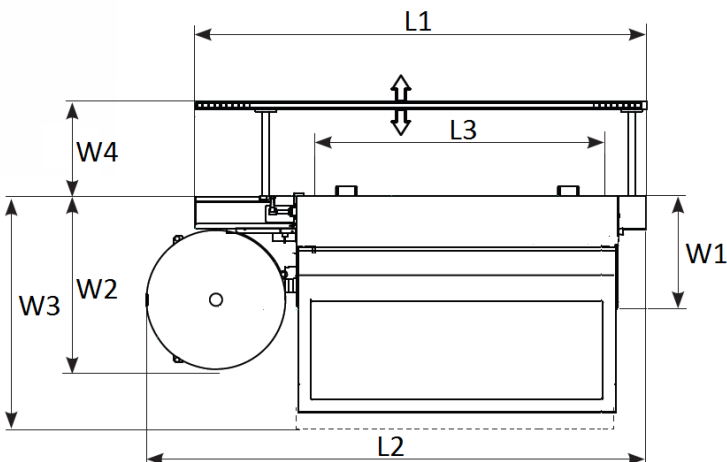
## BI-MATIC Challenge 7.3 PNE L-Tec




-  Gruppo rifilatore HF 12.000 g/1'
-  Trimming unit HF @ 12.000 rpm
-  Radienfräsaggregat mit HF-Motoren á 12.000 U/min.
-  Dispositif d'affleurage HF 12.000 T/1'
-  Freesgroep HF 12.000 tpm
-  Grupo refilador HF 12.000 g/1'
-  Grupo afagador de 12.000 rpm



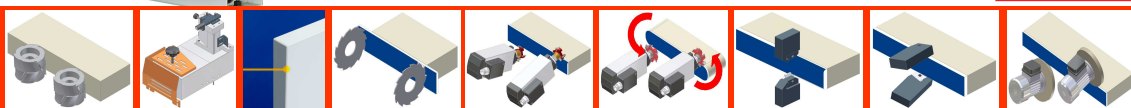
7.3 PNE L-Tec	
L 1	5.150 mm 16.90 ft
L 2	5.400 mm 17.72 ft
L 3	4.450 mm 14.60 ft
H 1	1.580 mm 5.18 ft
H 2	1.980 mm 6.50 ft
W 1	790 mm 2.59 ft
W 2	1.000 mm 3.28 ft
W 3	1.500 mm 4.92 ft
W 4	600 mm 1.97 ft
1.800 kg 3.970 lbs	
12 Kw 10 Amp	



Challenge 7.3 PNE L-Tec		
A	70 / 120 (- a.) mm	2.75 / 4.72 (- a.) in
B min	10 mm	0.31 in
B max	20* - 60** mm	0.79* - 2.36** in
C min	0,4 mm	0,02 in
C max	2 mm 3 mm***	0.08 in 0.12*** in
D	23* - 65** mm	0.91* - 2.56** in
E	300 mm	11.81 in
bar	6	6
	9*-14** mt/1'	29,5-45.9 ft/1'
* L-TEC		
*1/**/** Vasca colla—Glue pot—Leimbecken— Bac à colle—Lijmbak—Calderin—Depósito		



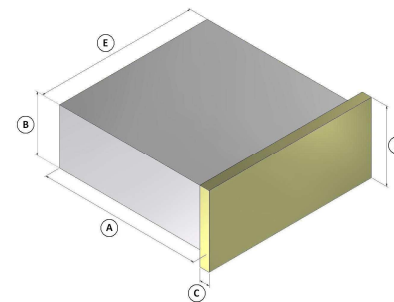
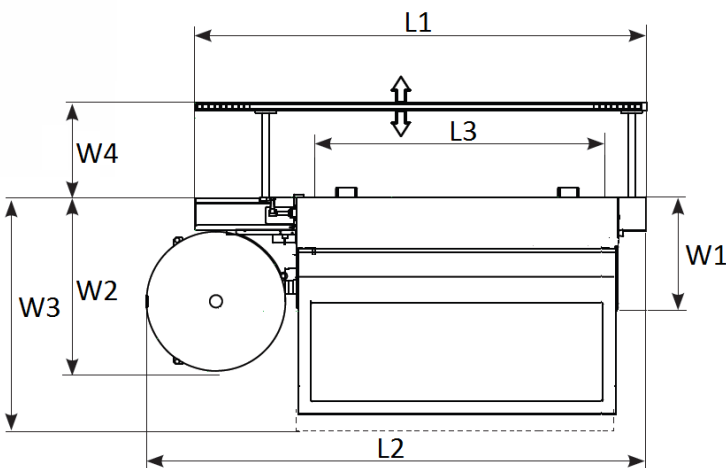
## BI-MATIC Dynamic 7.5 PNE L-Tec



- Gruppo arrotondatore ARP01 PN 02 12.000 g/1'
- ARP01 PN 02 Rounding unit @ 12.000 rpm
- Abrundaggregat ARP01 PN 02 mit Motoren á 12.000 U/min.
- Dispositif d'arrondissement ARP01 PN 02 12.000 T/1'
- Afrondfreesgroep ARP01 PN 02 12.000 tpm
- Grupo redondeador ARP01 PN 02 12.000 g/1'
- Grupo arredondador ARP01 PN 02 de 12.000 rpm



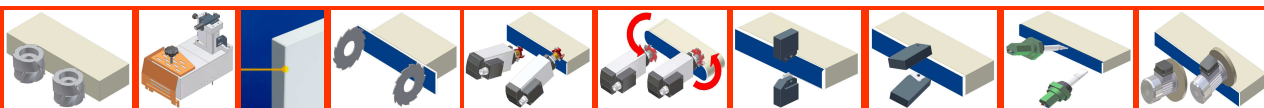
7.5 PNE L-Tec	
L 1	6.200 mm 20.34 ft
L 2	6.450 mm 21.16 ft
L 3	5.000 mm 16.40 ft
H 1	1.650 mm 5.41 ft
H 2	2.450 mm 8.04 ft
W 1	790 mm 2.59 ft
W 2	1.000 mm 3.28 ft
W 3	1.500 mm 4.92 ft
W 4	600 mm 1.97 ft
2.000 kg 4.410 lbs	
12 Kw 10 Amp	



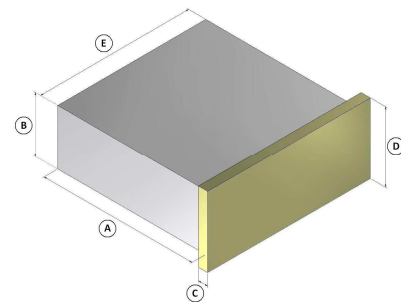
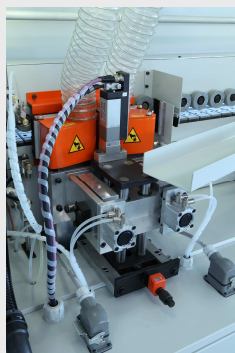
Dynamic 7.5 PNE L-Tec		
A	70 / 120 (- a.) mm	2.75 / 4.72 (- a.) in
B min	10 mm	0.31 in
B max	20* - 60** mm	0.79* - 2.36** in
C min	0,4 mm	0,02 in
C max	2 mm 5 mm*1	0.08 in 0.20*1 in
D	23* - 65** mm	0.91* - 2.56** in
E	180 mm	7.09 in
bar	6	6
	11*/*1—18** mt/1'	36.1*/*1—59.1** ft/1'
* L-TEC		
*1/** Vasca colla—Glue pot—Leimbecken—Bac à colle—Lijmbak—Calderin—Depósito		



## BI-MATIC Dynamic 8.5 ONE L-Tec



- Gruppo rettifica a tempo HF 2 motori a 12.000 g/1'.
- Timed pre-milling unit HF with 2 motors @ 12.000 rpm.
- Fügefräsaggregat HF mit 2 Motoren mit 12.000 U/min.
- Dispositif de rectification à temps HF à 2 moteurs à 12.000T/1'.
- Getimedede rectificatiegroep HF 2 motoren op 12.000 tpm
- Grupo toupie de entrada a tiempo HF de 2 motores a 12.000 g/1'.
- Grupo de rectificação da entrada com 2 motores a 12.000 rpm.

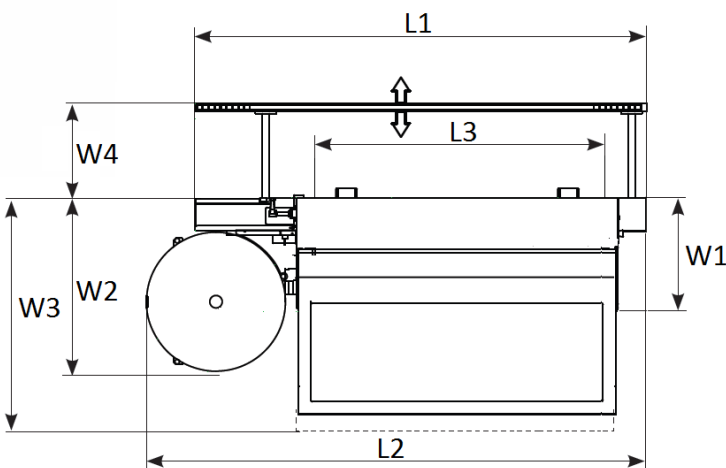


### 8.5 ONE L-Tec

L 1	7.100 mm 22.97 ft
L 2	7.250 mm 23.79 ft
L 3	5.800 mm 19.03 ft
H 1	1.650 mm 5.41 ft
H 2	2.450 mm 8.04 ft
W 1	790 mm 2.59 ft
W 2	1.000 mm 3.28 ft
W 3	1.500 mm 4.92 ft
W 4	600 mm 1.97 ft

2.250 kg  
4.965 lbs

13 Kw  
10 Amp



### Dynamic 8.5 ONE L-Tec

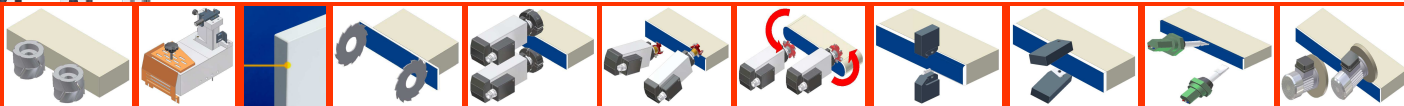
A	70 / 120 (- a.) mm	2.75 / 4.72 (- a.) in
B min	10 mm	0.31 in
B max	20* - 60** mm	0.79* - 2.36** in
C min	0,4 mm	0,02 in
C max	2 mm 5 mm*1	0.08 in 0.20*1 in
D	23* - 65** mm	0.91* - 2.56** in
E	180 mm	7.09 in
bar	6	6
	11*/**1—18** mt/1'	36.1***1—59.1** ft/1'








\* L-TEC  
\*1/\*\*/\*\*\* Vasca colla—Glue pot—Leimbecken—  
Bac à colle—Lijmbak—Calderin—Depósito

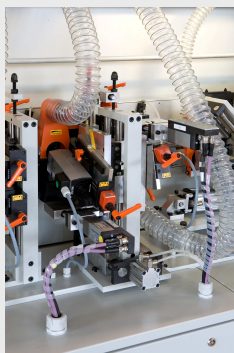




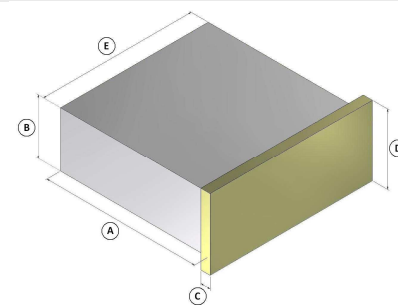
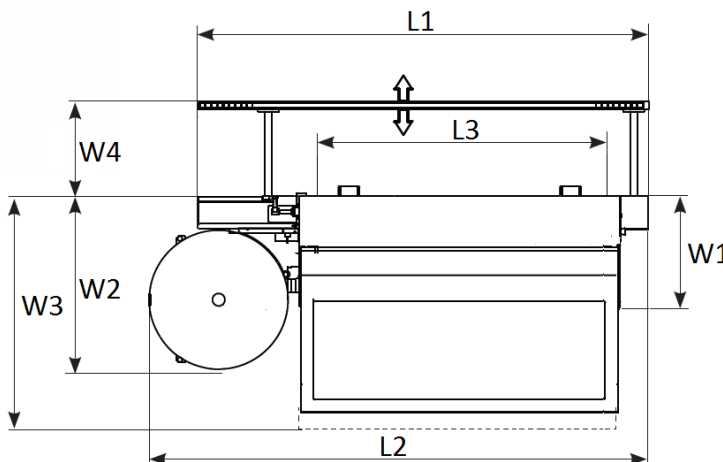
## BI-MATIC Dynamic 9.8 ONE *L-Tec*




-  Gruppo rifilatore Digit 02 HF 12.000 g/1'
-  Digit 02 Trimming unit HF @ 12.000 rpm
-  Radienfräsaggregat Digit 02 mit HF-Motoren á 12.000 U/min.
-  Dispositif d'affleurage Digit 02 HF 12.000 T/1'
-  Freesgroep Digit 02 HF 12.000 tpm
-  Grupo refilador Digit 02 HF 12.000 g/1'
-  Grupo afagador Digit 02 de 12.000 rpm



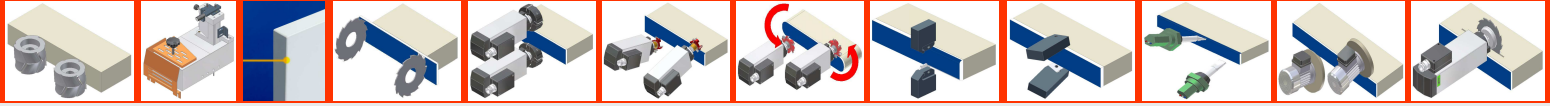
9.8 ONE L-Tec	
L 1	7.400 mm 24.28 ft
L 2	7.650 mm 25.10 ft
L 3	6.200 mm 20.34 ft
H 1	1.650 mm 5.41 ft
H 2	2.450 mm 8.04 ft
W 1	790 mm 2.59 ft
W 2	1.000 mm 3.28 ft
W 3	1.500 mm 4.92 ft
W 4	600 mm 1.97 ft
2.500 kg 5.520 lbs	
15 Kw 11 Amp	



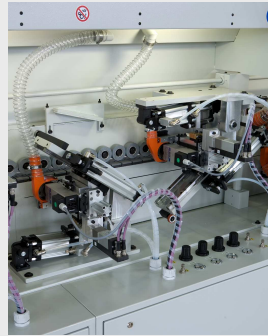
Dynamic 9.8 ONE L-Tec		
A	70 / 120 (- a.) mm	2.75 / 4.72 (- a.) in
B min	10 mm	0.31 in
B max	20* - 60** mm	0.79* - 2.36** in
C min	0,4 mm	0,02 in
C max	2 mm 8 mm*1	0.08 in 0.31*1 in
D	23* - 65** mm	0.91* - 2.56** in
E	180 mm	7.09 in
bar	6	6
	11*/*1—18** mt/1'	36.1*/*1—59.1** ft/1'
* L-TEC		
*1/**/*** Vasca colla—Glue pot—Leimbecken— Bac à colle—Lijmbak—Calderin—Depósito		



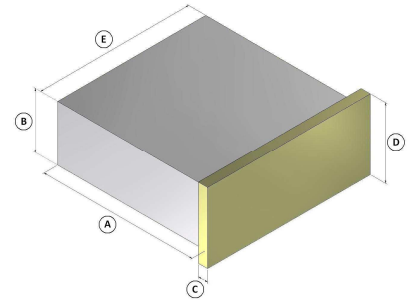
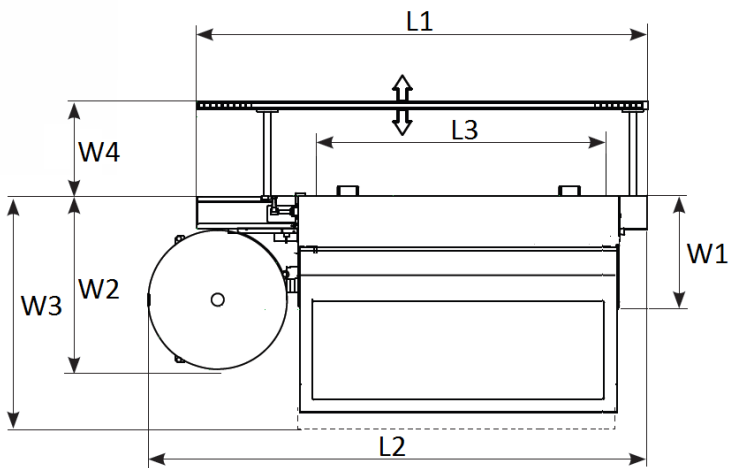
## BI-MATIC Dynamic 10.8.A ONE *L-Tec*




-  Gruppo arrotondatore ARP01 Digit 02 12.000 g/1'
-  ARP01 Digit 02 Rounding unit @ 12.000 rpm
-  Abrundaggregat ARP01 Digit 02 mit Motoren á 12.000 U/min.
-  Dispositif d'arrondissement ARP01 Digit 02 12.000 T/1'
-  Afrondfreesgroep ARP01 Digit 02 HF 12.000 tpm
-  Grupo redondeador ARP01 Digit 02 12.000 g/1'
-  Grupo arredondador ARP01 Digit 02 de 12.000 rpm



10.8.A ONE L-Tec	
L 1	7.900 mm 25.92 ft
L 2	8.150 mm 26.74 ft
L 3	6.700 mm 21.98 ft
H 1	1.650 mm 5.41 ft
H 2	2.450 mm 8.04 ft
W 1	790 mm 2.59 ft
W 2	1.000 mm 3.28 ft
W 3	1.500 mm 4.92 ft
W 4	600 mm 1.97 ft
2.900 kg 6.395 lbs	
18 Kw 14 Amp	

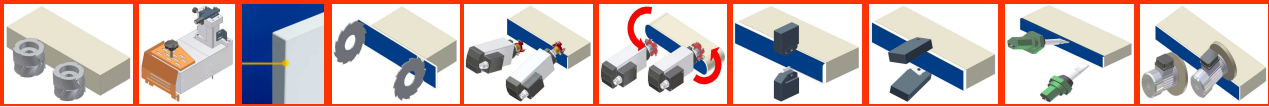









Dynamic 10.8.A ONE L-Tec		
A	70 / 120 (- a.) mm	2.75 / 4.72 (- a.) in
B min	10 mm	0.31 in
B max	20* - 60** mm	0.79* - 2.36** in
C min	0,4 mm	0,02 in
C max	2 mm 8 mm*1	0.08 in 0.31*1 in
D	23* - 65** mm	0.91* - 2.56** in
E	180 mm	7.09 in
bar	6	6
	11*/*1—18** mt/1'	36.1*/*1—59.1** ft/1'
* L-TEC		
*1/**/*** Vasca colla—Glue pot—Leimbecken— Bac à colle—Lijmbak—Calderin—Depósito		





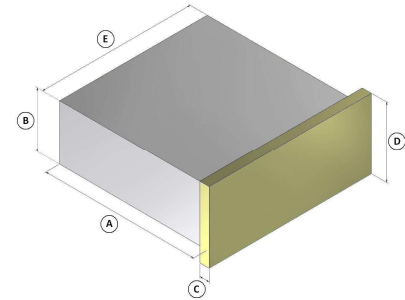
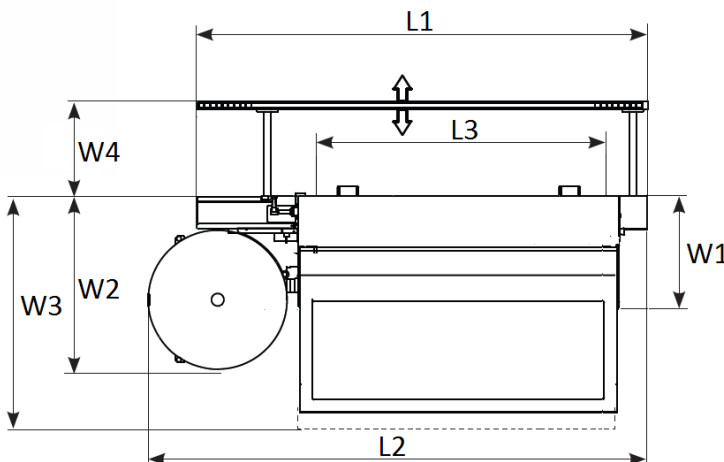
## BI-MATIC Dynamic 8.3 TWO L-Tec




-  Gruppo intestatore verticale 2 motori a 12.000 g/1', inclinabile da 0° a 15°
-  Vertical butting unit with 2 motors @ 12.000 rpm, chamfer from 0° to 15°
-  Sägekappaggregat mit 2 Motoren á 12.000 U/min., schwenkbar von 0° bis 15°
-  Coupe en bout verticale à 2 moteurs à 12.000 T/1', inclinable de 0° à 15°
-  Verticale freesgroep 2 motoren op 12.000 tpm; schuinstelbaar van 0° tot 15°
-  Grupo retestador vertical 2 motores a 12.000 g/1', inclinable de 0° a 15°
-  Grupo retestador com dois discos verticais a 12.000 rpm, inclinável de 0° até 15°



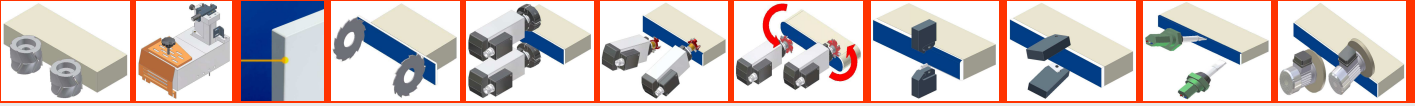
8.3 TWO L-Tec	
L 1	7.100 mm 22.97 ft
L 2	7.250 mm 23.79 ft
L 3	5.800 mm 19.03 ft
H 1	1.650 mm 5.41 ft
H 2	2.450 mm 8.04 ft
W 1	790 mm 2.59 ft
W 2	1.000 mm 3.28 ft
W 3	1.500 mm 4.92 ft
W 4	600 mm 1.97 ft
2.250 kg 4.965 lbs	
13 Kw 10 Amp	










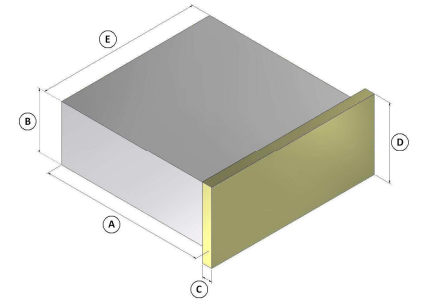
Dynamic 8.5 ONE L-Tec		
A	70 / 120 (- a.) mm	2.75 / 4.72 (- a.) in
B min	10 mm	0.31 in
B max	20* - 60** mm	0.79* - 2.36** in
C min	0,4 mm	0,02 in
C max	2 mm 3 mm*1	0.08 in 0.12*1 in
D	23* - 65** mm	0.91* - 2.56** in
E	180 mm	7.09 in
bar	6	6
	11*/1—18** mt/1'	36.1**1—59.1** ft/1'
* L-TEC		
*1/**/*** Vasca colla—Glue pot—Leimbecken— Bac à colle—Lijmbak—Calderin—Depósito		



## BI-MATIC Dynamic 9.8 TWO *L-Tec*

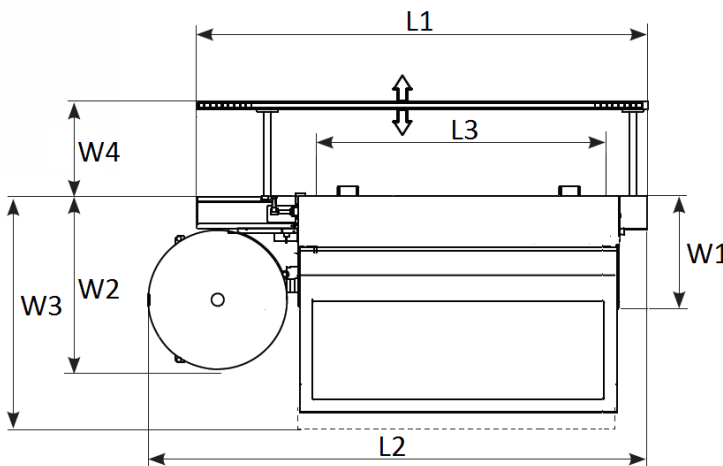


-  Gruppo rifilatore Digit 04 HF 12.000 g/1'
-  Digit 04 Trimming unit HF @ 12.000 rpm
-  Radienfräsaggregat Digit 04 mit HF-Motoren á 12.000 U/min.
-  Dispositif d'affleurage Digit 04 HF 12.000 T/1'
-  Freesgroep Digit 04 HF 12.000 tpm
-  Grupo refilador Digit 04 HF 12.000 g/1'
-  Grupo afagador Digit 04 de 12.000 rpm



### 9.8 TWO L-Tec


L 1	7.400 mm 24.28 ft
L 2	7.650 mm 25.10 ft
L 3	6.200 mm 20.34 ft
H 1	1.650 mm 5.41 ft
H 2	2.450 mm 8.04 ft
W 1	790 mm 2.59 ft
W 2	1.000 mm 3.28 ft
W 3	1.500 mm 4.92 ft
W 4	600 mm 1.97 ft



**2.500 kg**  
5.520 lbs

**15 Kw**  
11 Amp

### Dynamic 9.8 TWO L-Tec

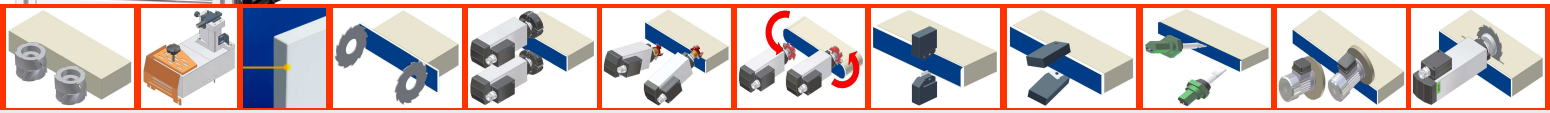
A	70 / 120 (- a.) mm	2.75 / 4.72 (- a.) in
B min	10 mm	0.31 in
B max	20* - 60** mm	0.79* - 2.36** in
C min	0,4 mm	0,02 in
C max	2 mm 8 mm*1	0.08 in 0.31*1 in
D	23* - 65** mm	0.91* - 2.56** in
E	180 mm	7.09 in
bar	6	6
	11*/**1—18** mt/1'	36.1*/**1—59.1** ft/1'

\* L-TEC  
 \*1/\*\*/\*\*\* Vasca colla—Glue pot—Leimbecken—  
 Bac à colle—Lijmbak—Calderin—Depósito

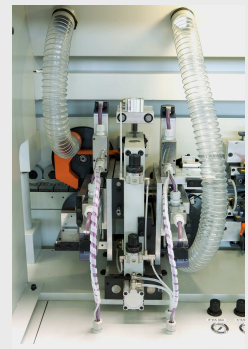




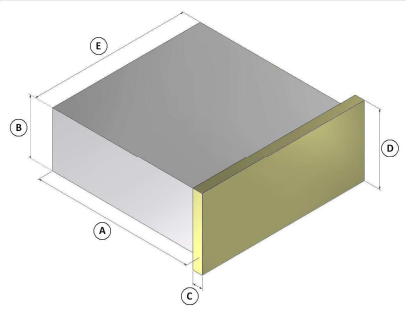
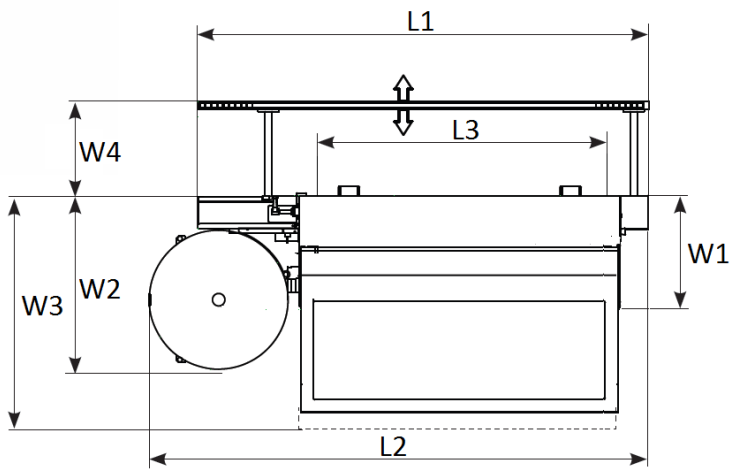
# BI-MATIC Dynamic 10.8.A TWO *L-Tec*



- Gruppo raschiatore RCM Digit 04
- RCM Digit 04 Scraper unit
- Radienziehklingenaggregat RCM Digit 04 zum Abziehen von Frässchlagen
- Dispositif de raclage RCM Digit 04
- Schraapgroep RCM Digit 04
- Grupo rascador RCM Digit 04
- Grupo raspador RCM Digit 04



<b>10.8.A TWO L-Tec</b>	
L 1	7.900 mm 25.92 ft
L 2	8.150 mm 26.74 ft
L 3	6.700 mm 21.98 ft
H 1	1.650 mm 5.41 ft
H 2	2.450 mm 8.04 ft
W 1	790 mm 2.59 ft
W 2	1.000 mm 3.28 ft
W 3	1.500 mm 4.92 ft
W 4	600 mm 1.97 ft
2.900 kg 6.395 lbs	
18 Kw 14 Amp	



<b>Dynamic 10.8.A TWO L-Tec</b>		
A	70 / 120 (- a.) mm	2.75 / 4.72 (- a.) in
B min	10 mm	0.31 in
B max	20* - 60** mm	0.79* - 2.36** in
C min	0,4 mm	0,02 in
C max	2 mm 8 mm*1	0.08 in 0.31*1 in
D	23* - 65** mm	0.91* - 2.56** in
E	180 mm	7.09 in
bar	6	6
	11*/**1—18** mt/1'	36.1*/**1—59.1** ft/1'
* L-TEC		
*1/**/** Vasca colla—Glue pot—Leimbecken— Bac à colle—Lijmbak—Calderin—Depósito		





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